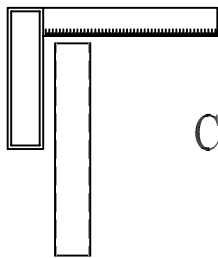


Tubejoiners

Assembly Instructions for 50 x 50 x 1.6 SS Tube.

Step 1.



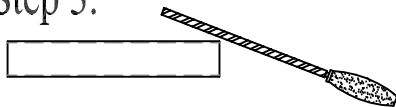
Cut tube to length making sure ends are square.

Step 2.



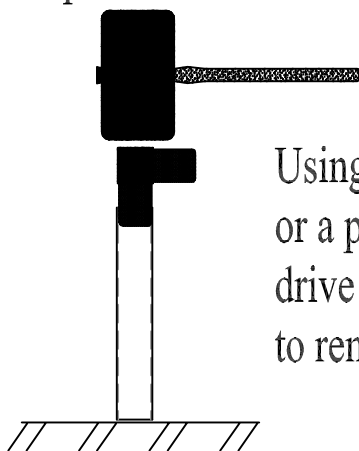
File internal burrs away, keeping file flat thereby leaving a sharp internal edge.

Step 3.



File external burrs away, but without creating a significant chamfer.

Step 4.



Using a rubber mallet larger than the fitting or a protective piece of soft wood and a hammer, drive the fitting **SLOWLY** into the tube. Stop occasionally to remove plastic swarf.

Solid Flat Surface.

P.O. Box 8304 Wagga Wagga NSW 2650
Email: sales@Tubejoiners.com ABN: 62 968 088 641