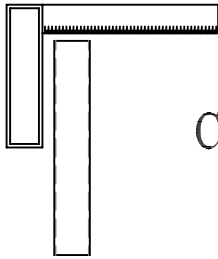


# Tubejoiners

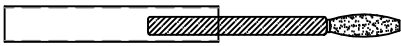
Assembly Instructions for 50 x 50 x 1.6 SS Tube.

Step 1.



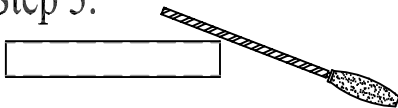
Cut tube to length making sure ends are square.

Step 2.



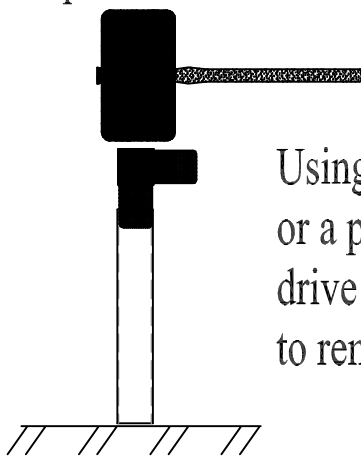
File internal burrs away, keeping file flat thereby leaving a sharp internal edge.

Step 3.



File external burrs away, but without creating a significant chamfer.

Step 4.



Using a rubber mallet larger than the fitting or a protective piece of soft wood and a hammer, drive the fitting into the tube. Stop occasionally to remove plastic swarf.

Solid Flat Surface.

Tubejoiners

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